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Service Bulletin

How to replace motor direction plate on 1624 II lathe.

Date Raised: 14/Dec/2016

Date Amended:

Safe practises should always be employed to ensure the Health and Safety of yourself, employees and customers (if applicable) Refer to product manuals, exploded drawings and our website if further assistance is required, or contact us on service@teknatool.com





WARNING! Make sure the motor is unplugged and fully depowered before performing this procedure.

Service mode:

| Step1: | Description | Photos |
|--------|--|--------|
| | Remove the toggle switch by simply pulling it off of the shaft (no fasteners or glue holding it in place). | |

| Step2: | Description | Photos |
|--------|--|--------|
| | Using a small flat head screw driver or similar bladed tool to pry the old direction plate off. This plate simply snaps into place (no glue or fasteners holding it in place), so it should easily come off. | |

| Step3: | Description | Photos |
|--------|--|---|
| | Snap the new motor direction plate in place |  |
| Step4: | Description | Photos |
| | Reinstall the toggle switch on the shaft, aligning the 2 tabs on the switch with the grooves on the shaft. |  |
| Step5: | Description | Photos |
| | Test the motor and direction switch to ensure proper operation | |