## **Teknatool International Limited**

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## **Frequently Asked Questions**

## **ERROR DVR RPS State**

Date Raised:9/Nov/2016	Safe practises should always be employed to ensure the Health and Safety of yourself,
Date Amended:	employees and customers (if applicable) Refer to product manuals, exploded drawings and our website if further assistance is required, or contact us on service@teknatool.com
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Step1:	Description	
	Clean the sensor by airgun or vacuum cleaner to make sure no "RP stator error 0 or 1" coming up.	

Step2:	Description	
	Please check at all index positions from the index01~index12. if the motor not started at one of index positions, go to next step	

Step3:	Description
	Power off your headstock for a few minutes. Unplug the 6 pin connector between the stator and main board, and then check all pins in both 6 pin terminals/connector, make sure all of them in the home position. Especially, check carefully as plug in. sometimes, one of pins was pushed out when plug in.

Step4:	Description	
	Power on your headstock and check all indexes with start-up again. If all positions started successfully, it means the problems has been fixed and the noise should be gone.	

Step 5: Description		
	If the problem is still there, send the board, the black panel and sensor in a good packaging to our custom service.  Please also check the version no. of software e.g. 6.06 xs14 shown on the screen when switched on.	