

## ACCESSORY JAWS TURNING SPEED GUIDE

The following guide sets out the recommended maximum speeds for each of the accessory jaws. Remember, excessive speed is a serious lathe hazard - give careful consideration to the speed you use:

1. The bigger the work diameter - the slower the speed used.
2. Out of balance/work being roughed out must always be turned at the slowest speed possible.
3. Speeds may differ from those in your lathe manual. If there is a difference, use the SLOWER of the two recommended speeds.

## MAXIMUM RECOMMENDED SPEEDS

JAW TYPE	TURNING METHOD	
	EXPANDING	CONTRACTING
25mm Jaw	684 rpm	1440 rpm
Pin Jaw	684 rpm	1440 rpm
50mm Jaw	684 rpm	1020 rpm
Step Jaw	684 rpm	684 rpm
35mm/45mm Spigot Jaw	684 rpm	684 rpm
100mm Jaw	684 rpm	684 rpm
130mm Jaw	400 rpm	400 rpm
Powergrip Jaw	684 rpm	684 rpm
Cole Jaw	600 rpm	600 rpm
Varijaw	0 rpm	360 rpm
Vacuum Faceplate	684 rpm	0 rpm