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How to Change the DVR Control Panel

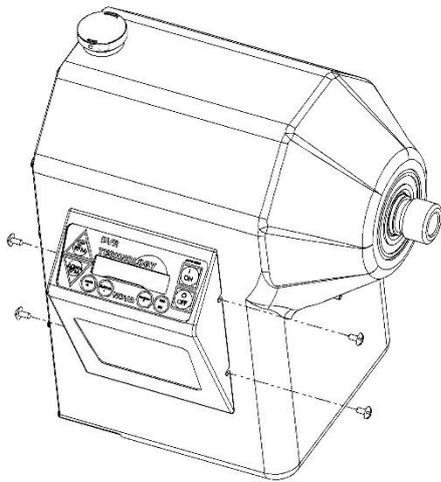
Date Raised: May 2014

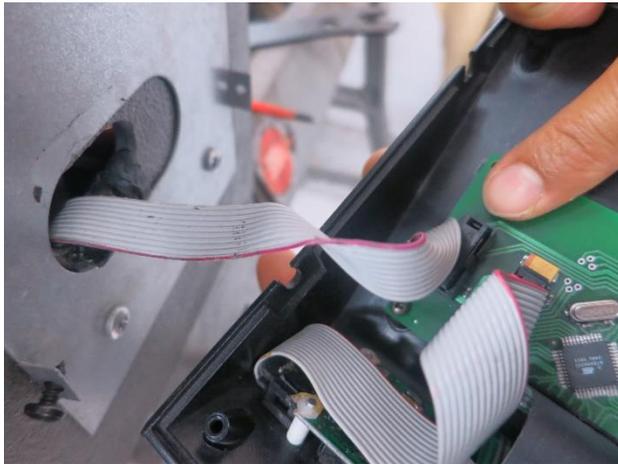
Safe practises should always be employed to ensure the Health and Safety of yourself, employees and customers (if applicable) Refer to product manuals, exploded drawings and our website if further assistance is required, or contact us on service@teknatool.com

Date Amended:

Turn off power and disconnect power cable from lathe. Wait for 5 minutes to allow for any residual power to dissipate on main board inside headstock.

Remove the control panel from the headstock by loosening or removing the 4 screws on either side of the control panel. Gently wiggle the Control panel from the head stock.

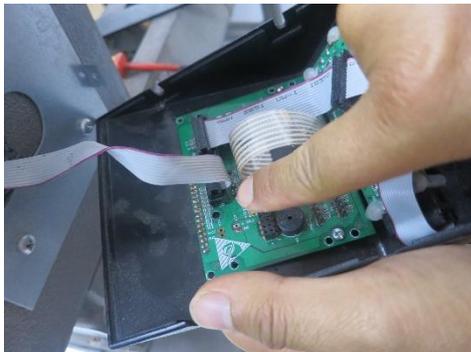




Disconnect the Motor Controller Cable



Control Board (Interface Panel) disconnected from Motor Controller Cable



Plug in Motor Controller Cable to New Interface Panel. Make sure it is firmly pushed home in socket.



Re fix New Control Panel and switch on power and test New Control Board.

