

**Teknatool International Limited**

7D Dallan Place, Rosedale, Auckland, New Zealand

Tel: +64 09 477 5600 Fax: +64 477 5601

Email: [service@teknatool.com](mailto:service@teknatool.com)Website: [www.teknatool.com](http://www.teknatool.com)

## Frequently Asked Questions

### How to replace the E-stop switch on Galaxi DVR 1644

Date Raised: 21 February 2017

Safe practices should always be employed to ensure the Health and Safety of yourself, employees and customers (if applicable) Refer to product manuals, exploded drawings and our website if further assistance is required, or contact us on [service@teknatool.com](mailto:service@teknatool.com)

Date Amended

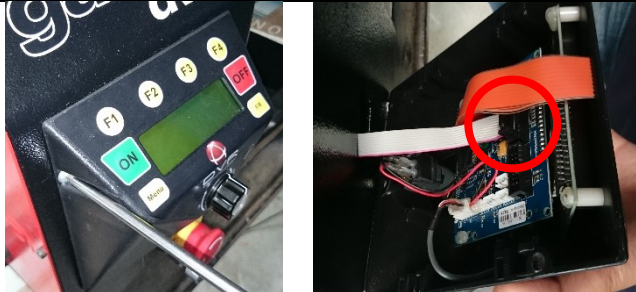
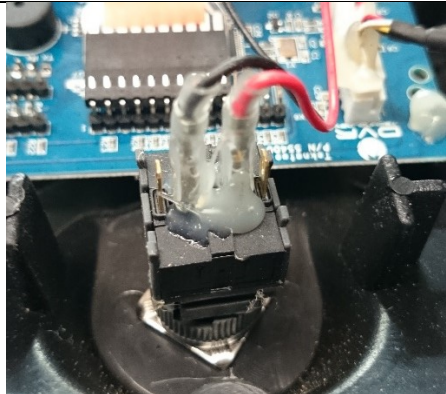
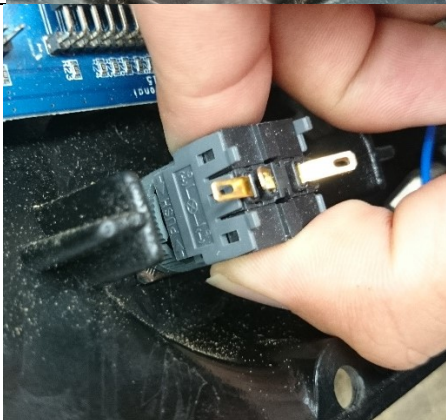
In order to replace/ reseal the E-stop switch on the Galaxi DVR 1644 lathe:

**Tools required:**

1 x Philips Screwdriver

1 x Hot glue gun

**Procedure:**

Step No.	Description	Image
1.	<p>First, take off the control panel from the headstock by removing the <b>3 Philips screws</b> that are holding it in place.</p> <p>The white ribbon cable connecting the headstock and board can be easily removed by hand.</p>	
2.	<p>Pull out the power cables connected to the inner terminals of the switch.</p> <p><b>Note:</b> Remove the hot glue to disconnect the cables since you will need to reapply it later.</p>	
3.	<p>Remove the switch circuit by squeezing the snap on locks from the side and pulling it up as shown in the image.</p>	

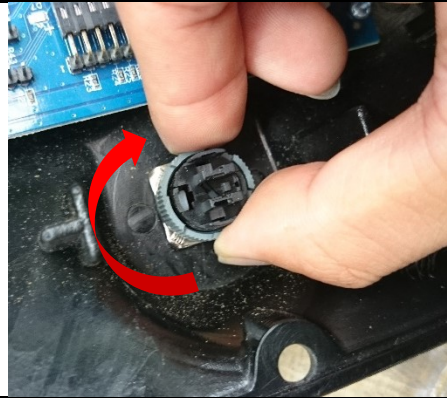
**4.**

Unscrew the plastic cap which holds the red button in place.

The red button can be removed from the control panel when this plastic cap is removed.

**Note:**

To reseal the switch when it feels loose, tighten this plastic cap to secure it in place.



**5.**

Replace the switch with a new one. The assembling procedure is the exact opposite of disassembly.

**Note:**

When connecting the power cable back to the switch, **reapply hot glue** onto the connection to make sure that it does not disconnect during use.