

Frequently Asked Questions Removing the DVR Headstock

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Safe practises should always be employed to ensure the Health and Safety of yourself, employees and customers (if applicable) Refer to product manuals, exploded drawings and our website if further assistance is required, or contact us on service@teknatool.com

Date Amended:

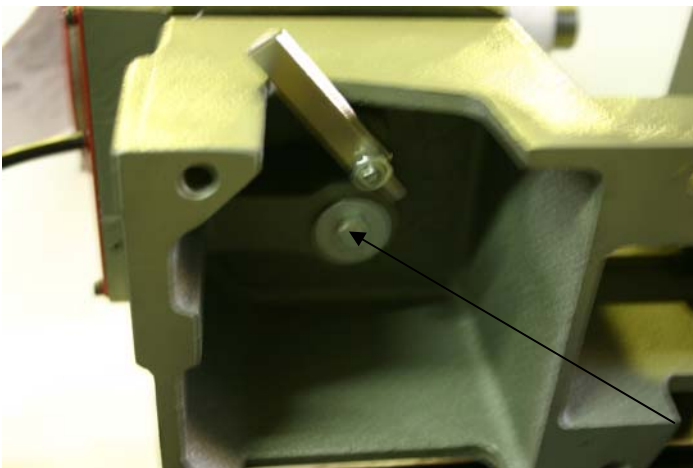
Question: How do I remove my Headstock from the DVR?

Tools required:

Steel bar 1/2"-5/8" or 12mm-16mm X 1 metre

M8 socket or spanner

1. Check underneath the bed and locate the M8 hex bolt and washer. It is fastened into the swivel pin and is centered in the middle of the bed base where the head sits. This is a transit bolt used for lifting the lathe into the boxing when it is packed. It has no use after you have unpacked and can be removed.



M8 bolt and washer attached to swivel pin

2. Unscrew and remove the black headstock lock pin. This is on the outboard side of the lathe used to securely fasten the head onto the bed.

Lock Pin



3. I would recommend you put a steel bar (say 1/2" - 5/8" or 12 - 16 mm x 1 metre) through the centre of the spindle with enough room either side for two people to hold and lift up pulling the headstock away from the bed. This method saves your back and once up you can comfortably lie it down (recommend you lie it on the opposite face of where the control panel is). The swivel pin will be sticking through the bottom so you will not be able to lie it up right. You want to make sure that both ends are level when lifting or the head will swiftly run down the lower end of the bar and can pinch your hands.