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Frequently Asked Questions

Date Raised: 19 Mar 2021


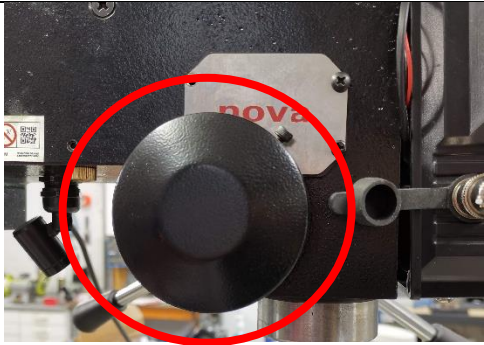
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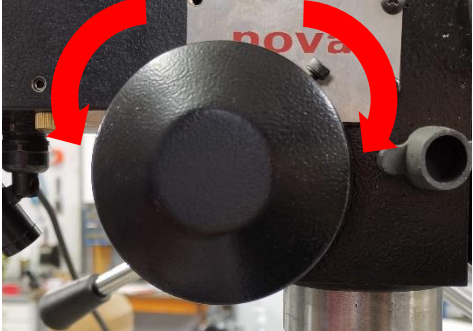
Safe practices should always be employed to ensure the Health and Safety of yourself, employees and customers (if applicable) Refer to product manuals, exploded drawings and our website if further assistance is required, or contact us on service@teknatool.com

Adjusting the return spring force for the Viking Drill Press

Tools:

- 4mm Allen Key

1	For your safety, ensure the power is turned off and unplug the Drill Press	
2	Locate the locking grub screw for the spring on the bottom of the headstock Note: <u>Do not unscrew this yet</u>	
3	With the one hand, grip the end cap for the spring cover and loosen the grub screw on the bottom of the headstock	

4	<p>As you loosen the grub screw you can feel the spring begin to unwind.</p> <p>You can then adjust the spring force by turning the cover counter-clockwise to increase the spring force.</p> <p>Or turn the cover clockwise to decrease the spring force.</p>	<div data-bbox="855 286 1329 667"> <div data-bbox="874 293 975 320">Increase</div> <div data-bbox="1150 293 1262 320">Decrease</div>  </div>
5	<p>Slowly tighten the grub screw while slowly turning the spring cover.</p> <p>You should feel an index position for the grub screw to index against.</p> <p>Lock the grub screw to set the new spring position.</p>	