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## Frequently Asked Questions

Date Raised: 17 Apr 2024

Date Amended: employees and cust

Safe practices should always be employed to ensure the Health and Safety of yourself, employees and customers (if applicable) Refer to product manuals, exploded drawings and our website if further assistance is required, or contact us on service@teknatool.com

## How to reset the spindle lock on the Nova Neptune Lathe

The position of the spindle lock may have been set incorrectly or have come loose over time, affecting the ability to lock the spindle on your Neptune lathe.

Please follow the guide below to reset the position of the Spindle Lock knob.

## Tools Required:

- Long nose pliers
- Sharpie or a permanent marker
- Strong Loctite or glue
- 1 Turn the lathe off and unplug it from the power to prevent any accidental start-ups.

Wait approximately 5 mins for the machine to discharge

2 Using a long nose plier, hold the stem of the locking pin



3 Unwind the knurled cap of the spindle lock by rotating it counter clockwise



4 Using a marker, mark the position of the locking pin when the spindle is locked.

You may have to manually rotate the spindle until the locking pin has fallen into place.



5 Screw the knurled knob to the marked line and test if this is able to lock in the correct position

6 If this position is correct, if it is then apply a <u>small amount</u> of strong Loctite or glue on the thread to lock the knurled knob in place